

RAIL GRINDING MACHINE RGM 2-16

L & S Luddeneit und Scherf GmbH Wimmlerstraße 25 D-07806 Neustadt an der Orla GERMANY www.l-und-s.de

Tel.: +49-36481-5645-0 Fax: +49-36481-5645-19



The rail grinder RGM 2-16 is a rail-borne machine which is consisted of two wagons and has 16 grinding motors with independant angular adjustment. Each of the spindles is driven by a frequency-controlled electrical motor. The computer monitored grinding process is controlled with touch pad by the operator inside of the cabin.

The rail grinder ist equipped with an online-measuring system. The digital measuring data for transverse and longitudinal profile are automatically and continuously collected, evaluated an saved.

The rail grinder RGM 2-16 can be used for removing of rolling skin, the elimination of rail corrugations (grooves) and short waves on the rail head as well as for the reprofiling of the rail head. The grinder is efficient for working in the open and closed scopes of long rail sections for winning the transverse and longitudinal target profile as well as for machining of turnouts.

LUDDENEIT UND SCHERF GMBH

Technical data of the rail grinder RGM 2-16

Length	24.510 mm
Breadth	2.600 mm
Height	3.700 mm
Weight	65,0 t
Gauge	1.435 mm
Axle load (rail)	max. 11 t
Minimum curve radius	travelling: R40 m grinding: R50 m
Numbers of grinding motors	16
Speed of cup stones	max. 5850 rpm, infinitely variable by integrated frequency converter
Max. grinding angle	-25 $^{\circ}$ outside of the rail (field side) +70 $^{\circ}$ inside of the rail (gauge side)
Operation	computer monitored grinding processgrinding in both directions100 grinding programs
Propulsion	electric / optional: hydraulic
Modification of grinding angles	electromechanical control
Feeding mechanism for grinding stone	electromechanical control
Feeding mechanism for grinding stone Horizontal grinding stone adjusting	electromechanical control
57 a 5 a 1 a 1 a 1 a 1 5 a 1 a 1 5 a 1 a 1	
Horizontal grinding stone adjusting	electromechanical control
Horizontal grinding stone adjusting	electromechanical control 65 km/h (max. 80 km/h)
Horizontal grinding stone adjusting	electromechanical control 65 km/h (max. 80 km/h) 0,5 to 12,0 km/h
Horizontal grinding stone adjusting	electromechanical control 65 km/h (max. 80 km/h) 0,5 to 12,0 km/h 70 ‰
Horizontal grinding stone adjusting	electromechanical control 65 km/h (max. 80 km/h) 0,5 to 12,0 km/h 70 % 4 x 12.500 m³/h
Horizontal grinding stone adjusting	electromechanical control 65 km/h (max. 80 km/h) 0,5 to 12,0 km/h 70 % 4 x 12.500 m³/h 2x 600 liter - spark shields continuously adjustable - particle-emission filter for exhaust gases

DEVELOPMENT - DESIGN - MANUFACTURING - SALE - SERVICE

L&S Luddeneit und Scherf GmbH Wimmlerstraße 25 D- 07806 Neustadt an der Orla - Germany

Tel.: +49 (0) 36481-5645-0 Fax: +49 (0) 36481-5645-19

